

Prototype Development



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Outlines



In this workshop we will discuss:

- □ Prototype- What is it
- □ Need for a Prototype
- Different forms to demonstrate product idea
- Prototype development Tools
- □ Create a simple prototype of business idea

Helpful to visualize and present business/technology ideas



Agenda



- 1. Prototype What is it?
- 2. Different types
- 3. Helpful Tools
- 4. Practical example with case studies





A prototype is a **functional**, not final version of a product or service that businesses can **use for testing**, **to solicit feedback**, **and to introduce to investors** before officially launching to a wider market.

Prototypes are used to

- □ determine whether a design will work or not?
- make any necessary adjustments before spending valuable budget on mass production





It helps the user to

- 1. Build a user friendly product
- 2. Understand the further problems
- 3. Save money and time
- 4. Maximizing manpower
- 5. helps convince investors or stakeholders
- 6. Cross functional team collaboration



- = conversion of ideas into **paper, digital, physical** form.
- = **<u>first example</u>** of something from which all later versions are

developed and lead to a final version

- = used to present performance, and test feasibility
- = enables **testing** a concept and **learning** from it



Innovation process prototype











Example



Early Version (Prototype)



Final Version (Product)





Why do we need prototype for



One can successfully sell something When others can see / touch / test the product

- 1. To develop a **team** to **visualize** an initial concept
- 2. To **test** the product's new features by **client**
- 3. To fundraise money for business by investor



Why do we need prototype for





2. **test**



Client

Team

3. fundraise



Investor





- 1. Sending Native CAD
- 2. Multiple Shells or Unshared Edges
- 3. Verifying the Unit of Measurement
- 4. Designing for the Process
- 5. Choosing Price over Process
- 6. Detail instructions
- 7. Small Features/Thin walls
- 8. Tolerance Variance
- 9. Application Consideration
- 10. Rushing the Results





1. Paper prototype

Created in form of hand sketched drawing





1. Paper prototype

Created in form of hand sketched drawing (using sticky notes and paper)

2. Digital prototype

<u>A virtual model</u> of the product is created to see the working of individual

components (using graphic programs like CAD)

3. Physical prototype

Enables verification of shape, mechanics, and performance

testing in form or a **physical model** (3D print, etc.).





Paper Protototype



Digital Prototype



Physical Prototype





















1st

Create product backlog

Key components

(What it should consist of?)

Key functionalities

(What it should do?)





1 st

2nd

Create product backlog

Key components (What it should consist of?)

Key functionalities (What it should do?)

Creation of first _ basic concept

First vision (drawings)



2nd



1 st

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Key components (What it should consist of?)

basic concept

Creation of first

First vision (drawings)

Key functionalities (What it should do?)

Creation of first Physical version

3rd

Based on client requirements (Must-Have)

Alpha version











1 st

Create product backlog

Key components (What it should consist of?)

Key functionalities (What it should do?)

2nd

Creation of first basic concept

First vision (drawings) Creation of first Physical version

3rd

Based on client requirements (Must-Have) Prototype redevelopment

4th

Until it becomes the archetype of the final product

Alpha version

Beta Version

. . .

Gamma version



Steps on Prototyping process



- □ Create the first visual impression of the products asap (sketch)
- Develop <u>a basic prototype</u> (if someone has resources) to interact with client
 Find first <u>clients</u> and test the developed prototype
- These findings will help the owner to <u>validate</u> Must-Haves / Must-Does / Could-Have / Could-Does
- Redevelop and repeat the same process as many times as necessary
- Try to <u>commercially validate</u> the prototype with one client (Pilot Project / Test)
- Finally, decide to create a product variations (basic, advanced, ...)



Digital Prototyping



- Creating a **real world model** of our products
- Creating a functional model of the product before **actual development**
- □ It is created **digitally** with all needful animation and transition
- Several **digital prototyping** tools are available
- These are
- 1. Wondershare mockitt
- 2. lo
- 3. Sketch



Sketch (Prototyping software)









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 Add different layers on prototypes to test the UI from all perspectives.



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 Add different layers on prototypes to test the UI from all perspectives.

 Include any vector from its library or create new designs from scratch



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- Add different layers on prototypes to test the UI from all perspectives.
- □ Include any vector from its library or create new designs from scratch
- Works on scalable design

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- Include any vector from its library or create new designs from scratch
- Works on scalable design
- Integrating it with its cloud to collaborate with the team

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Pros





Pros

1. Offers tons of template and

vectors





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2. Extensive designing features





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Cons





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1. Only runs on mac





Pros

1. Offers tons of template and

vectors

2. Extensive designing features

Cons

- 1. Only runs on mac
- 2. Bit complicated for beginner's



Digital tools for prototype developmen



- 1. 3D Printer
- 2. CNC Machine
- 3. LASER Cutter
- 4. PCB Machine



Three Dimensional (3D) Printing

What is 3D printing?

A process used to fabricate three-dimensional objects based on the digitally controlled deposition of successive layers of material until a final structure is created.

Why 3D printing?

- Complexity of the objects to be created
- Material employed
- Number of replicates needed
- Labor and
- Cost





Who are using it?





Material selection: ABS, PLA or Others? (melbu

ABS (Acrylonitrile Butadiene Styrene): well-known thermoplastic in injection molding industry. TS = 27 MPa, MP=N/A (amorphos) typically above 190 °C
 PLA (Polylactic Acid): thermoplastic derived from renewable resources. TS = 37 MPa, MP=173 °C

Special filaments

Available in filament form: dia = 1.75 or 2.85 ± 0.05 mm

PETG: PET and PETG, ease of printability, smooth surface finish, and water resistance.
Flexible: TPE or TPU
HIPS: Dissolvable support structure
Bendlay: ABS based optically transparent
Nylon: Tough and semi-flexible material>high impact and abrasion resistance.

Carbon Fiber Filled: PLA or ABS base material>increase strength and stiffness.

Others....Polycarbonate, Polypropylene, Metal Filled, Wood Filled, PVA, CNT, Graphene, Porous, Fluorescence...."Food"...."Living cells"...



Other applications



Play with color and materials what you need



Demonstration: Step-by-step 3D process





Step 1: 3D designing (AutoCAD, SolidWork etc) "Save as" file must in .stl file format

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Step 2: Slicing (Machine compatible software e.g. Simplify3D, Ultimaker Step 3: Upload file and print model on 3D printer

Slicing software: Ultimaker Cura





Ultimaker Cura: Custom setting





Material selection





Custom setting





Ultimaker 3 Extended (Netherlands based)

Ultimaker -

Extruder 1-

Extruder 2





Build volume: 215 x 215 x 200 mm
Resolution: 0.02 to 0.3 mm (z-axis) and 0.4 mm (xy-plane)
Print Temp: up to 280 °C
Bed Temp: up to 100 °C
Dual extrusion

•Filament diameter: 2.85 mm



Filament feeders

Best quality printing: tips and tricks?



- Good printer: should be chosen based on the job propose
- Printer's age: quality degrades over time for all printers
- Filament quality: should be less dia variation, dry
- **Printing resolution**: optimise with time and purpose
- Printing conditions: temperature (follow manufacturer guide), speed (use 100% > 60mm/sec), flow rate (use 100%),

infill (depend on model), support (depends on model) etc.

• **Post treatment:** Acetone vapour bath





Do it yourself

Let others do it for you





Do it yourself

Let others do it for you





CAD Software

3D Printing





Do it yourself





Let others do it for you

Technology Partners (Components / Full Solution)

CAD Software

3D Printing





Do it yourself





Let others do it for you

Technology Partners (Components / Full Solution)





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3D Printing



Example (Do It Yourself With 3d Printing) (melbu



Source: 3dprint.com/wp-

Example (Do It Yourself With 3d Printing) (melbu

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